RTS - SERIES 1
READY TO SHIP
POST & PANEL SYSTEM

Another quality product by SignComp

Parts List per RTS box:
- 1 - 96" or 144" Pre-painted 3 1/4" Round or Square Post. (Posts are pre-slotted 48" to accommodate1/8" thick panel substrate.)
- 1 - 48" Pre-painted Post Filler.
- 1 - 96" Pre-painted Panel Trim.
- 1 - 3 1/4" x 1/8" Pre-painted Post Cap.
- 2 - #8 x 1/4" Pre-painted counter sunk Phillips head Cap Screws
- 2 - 8" Locking Strips

NOTE: SIGN PANEL NOT INCLUDED.

Tools Required:
- 1 - Hack Saw
- 1 - #2 Phillips Screw Driver

ASSEMBLY INSTRUCTIONS

Step 1
- A - RTS Posts are pre-slotted to accommodate any 1/8" or 3mm panel substrate.
- B - For double face signs add 6 1/4" to the visible area of the width of the panel. (The additional width will slide into the posts.)
- C - Cut panel to size. Apply your graphics in the visible area of panel.
- D - Align Locking Strips along vertical edge of sign panel. (Along one edge if it will be a flagmount sign or along 2 vertical edges if it is a double post sign). Use 2- 8" Locking Strips per edge (one close to the top and one close to the bottom of panel).
- E - Mechanically fasten Locking Strips to edge of panel with pop rivets or screws. Center fasteners vertically in the Locking Strips (2 fasteners per strip).
  Note: For double post applications, always attach locking strips to opposite sides of sign panel. (One post will have Locking Strips on front of panel, one post will have Locking Strips on back of panel).

Step 2
- A - Remove the 48" Post Filler from the post.
- B - Measure height of panel.
- C - Deduct height of panel from 48" to determine the cut length of Post Filler.
- D - Cut Post Filler to required length with Hack Saw.
- E - Insert the cut Post Filler into post slot and slide it to the bottom.

Step 3
- A - Slide panel into post/s with Locking Strips inside the post/s.
- B - Attach Caps with Cap Screws using #2 Phillips Screw Driver.

Step 4
- A - Using the Hack Saw, cut the 96" Panel Trim to the length of the exposed panel width. For double post signs cut one for the top and one for the bottom of the panel. For a flagmount sign cut 2 pieces mitred on one end for the top and bottom and 1 piece, mitred both ends, for the outside edge.
- B - Add a small bead of clear silicone to the exposed edges of panel.
- C - Force fit the Panel Trim on the exposed sides of panel.

Your SignComp RTS Post and Panel is now ready to install.